



- 8.0 Examine one of the Side Fairings. You will note that one long edge is straight and the other is rounded. The straight edge is placed next to the trailer face (the outside edge). Place the Side fairing against the flat flange of the Upper Fairing. Align the straight edge of the Side Fairing with the trailer face. Align the outer surfaces of the Upper and Side fairings. Clamp the Side Fairing in place. Drill two $25/64$ " holes in the mating flanges. Install two $3/8$ -16x1.25" hex bolts, flat washers, lock washers and hex nuts. Tighten to 35 ft-lbs.
- 9.0 Drill two $25/64$ " holes in the long flat side flange of a Mounting Bracket. The holes should be about 3" from the ends of the flange. Place the Mounting Bracket approximately mid point between the two upper "ribs" of the Side Fairing. Mark the hole location on the trailer front face. Repeat for the remaining Mounting Bracket using the two lower "ribs" of the Side Fairing.
- 10.0 Drill the marked holes in the front trailer face. Cut two flat steel strips to fit between the two inner channel posts. The steel plate should be 0.125" thick x 2" wide. Drill corresponding holes in the steel plate to match the holes in the trailer front face. On the outer trailer surface place "peel and stick" rubber sealing washers over the holes. Place the Mounting Bracket over the holes and secure with $3/8$ -16x1.25" hex bolts, washers, lock washers and hex nuts through the trailer face and steel plate. Repeat for the remaining Mounting Bracket. Tighten to 35 ft-lbs.
- 11.0 Drill two $25/64$ " holes through the Side Fairing and through the Mounted Bracket. The two holes should be located on the inner and outer flat "pads" of the Mounting Bracket. Place a $3/8$ -16x1.5" button head bolt and washer through the upper fairing. Place a $3/8$ " hex nut, lock washer and flat washer on the button head bolt. Repeat for the remaining hole. Tighten to 35 ft-lbs.
- 12.0 Repeat step 11 for the remaining Mounted Bracket.
- 13.0 Repeat steps 8 to 12 for the opposite Side Fairing.



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